



Flatwork Spec Sheet

PRODUCT DESCRIPTION

DURA-CRETE® is a proprietary blend of cementitious materials, minerals, mineral aggregates and water with chemical admixtures that, when installed, cured and maintained in accordance with Cemstone's DURA-CRETE Installation Guidelines will be free from defects such as popouts and scaling.

PRODUCT SPECIFICATION

- Cementitious material shall meet Cemstone's DURA-CRETE requirements.
- Concrete mixture will conform to the requirements of ACI 318-09 Exposure Class F3.
- Aggregate will be 100% crushed bedrock conforming to Cemstone's requirements.

PRODUCTION

Concrete will be batched in accordance with the DURA-CRETE mixture proportions and ASTM C94-04. Water shall not be added to the concrete after batching.

INSTALLATION

DURA-CRETE can only be installed by Cemstone Certified Installers. These installers meet the experience and certification requirements set by Cemstone, as well as attending annual certification meeting and

- Concrete will be finished and cured as specified in the Cemstone DURA-CRETE manual.
- Prior to being placed into service, DURA-CRETE will be sealed using Cemstone's recommended sealer.
- After the first winter of service, a second application of sealer is required.

CUSTOMIZATION

DURA-CRETE can be stamped and/or colored using liquid color to provide for almost any aesthetic need.

WARRANTY

The DURA-CRETE warranty specifics are available upon request.

© 2011 Cemstone Products Company, All Rights Reserved

MINNESOTA CONCRETE DISPATCH CENTERS

METRO DISPATCH 651-688-9520 • 1-800-CEMSTONE
Burnsville • Columbus • Dayton • Elk River • East Bethel •
Hastings • Minneapolis • Rosemount • St. Paul

NORTHERN MN 320-676-3365 • 1-800-955-6105
Aitkin • Big Sandy • Brainerd • Isle • Pequot Lakes • Rock Creek

WEST METRO MN 763-972-6111 • 1-800-366-6910
Delano • St. Bonifacius

SOUTH CENTRAL MN 952-492-3939 • 1-800-366-6910
Arlington • Cannon Falls • Gibbon • Jordan • Montgomery • Northfield

SOUTHEAST MN 651-388-8996 • 1-800-325-6055
Red Wing

WISCONSIN CONCRETE DISPATCH CENTERS

CENTRAL WI 715-246-4238 • 1-800-555-9415
New Richmond • River Falls • Baldwin

NORTHERN WI 715-986-4442 • 1-866-279-2221
Dresser • Frederic • Hawyard • Spooner • Turtle Lake

SOUTH CENTRAL WI 715-672-5008 • 1-800-325-6435
Durand

CONCRETE PLACING DISPATCH CENTERS MINNESOTA

MINNESOTA METRO 1-800-CEMSTONE • 651-686-4274
Red Wing, Minnesota 651-388-8996
Isle, Minnesota 320-676-3365
Owatonna, MN 507-451-1543

CONCRETE PLACING DISPATCH CENTERS WISCONSIN

Turtle Lake, WI 715-986-4442
Durand, WI 715-672-5008

AGGREGATE DISPATCH CENTERS

MINNESOTA 651-688-9526 • 1-888-325-3155
WISCONSIN 715-246-4238 • 1-800-555-9415

CEMSTONE CONTRACTOR SUPPLY

MINNESOTA 651-905-1500 • 1-800-829-8228
WISCONSIN 715-246-4238 • 1-800-555-9415

CORPORATE HEADQUARTERS

651-688-9292 • 1-800-CEMSTONE
cemstone.com